PRODUCT INFORMATION BULLETIN

Revision 01, Date : June 2023



Series 3460 Overlaminate

Premium Calendered Overlaminate Gloss and Matte Finishes

Series 3460 is a 2.2-mil (55 micron) calendered vinyl film with clear, permanent pressure-sensitive adhesive. Designed to protect and prolong the life of printed images, Series 3460 has a full polymeric facestock and is available in gloss and matte finishes. The 2.2-mil facestock of Series 3460 provides a higher conformability for vehicle wraps, intermediate signages, and graphics. Series 3460 is rated for outdoor durability up to 7 years.

APPLICATIONS & FEATURES

- Protective overlaminate for DPF 4650GLX and DPF 4600GLX/MLX
- Vehicle graphics, intermediate signage, kiosks and POP displays
- UV inhibitors to protect and extend the life of your printed graphic
- Series 3460 is not designed to be used as an optically clear window film.
- Arlon overlaminate film is designed to be laminated cold without any heat

PERFORMANCE & PHYSICAL DATA

| PROPERTY | TEST METHODS | TYPICAL VALUE | |
|----------------------------------|--|--|-------------------------|
| SURFACE FINISH | Gloss Meter 60° Reflection | ≥ 75 Gloss Units (Gloss) ≤ 20 Gloss Units (Matte) | |
| THICKNESS | Micrometer, Federal Bench Type | 2.2-mil (55 micron) | |
| TENSILE STRENGTH | Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min, (5.1 mm/s), web direction | \geq 7 lb/in width | \geq 1.24 kg/cm width |
| ELONGATION | Instron Tensile Tester as above | ≥ 170% | |
| SHELF LIFE (IN BOX) | Free from excessive moisture, temperature, direct sunlight | 1 year from factory shipment | |
| APPLICATION TEMPERATURE RANGE | On clean, dry substrate | 60°F to 80°F | 15°C to 27°C |
| SERVICE TEMPERATURE RANGE | On clean, dry substrate | -20°F to 150°F | -29°C to 65°C |
| DIMENSIONAL STABILITY | Shrinkage After 158°F (70°C), 48 hours | ≤ 24 mil | ≤ 0.61 mm |
| PEEL ADHESION | PSTC-1, 15 min, 70°F (21°C) | ≥ 2.0 lb/in | ≥ 0.35 kg/cm |
| LINER RELEASE | TLMI Release at 90°, 300 in/min (760 cm/min) | 70 g/2in | 14 g/cm |

Note: Stiffness from calendared film may not conform as well to surface topography of UV inks. Standard Terms & Conditions Apply

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TERMS & CONDITIONS

The following is made in lieu of all warranties expressed or implied:

All orders and purchases made in connection with this document are governed and limited by Arlon's Standard Terms and Conditions, which are incorporated in full by this reference and are available at http://www.arlon.com/terms-and-conditions or in hardcopy by request.

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