

EasyColor™

Direct to Vinyl (DTV™)

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	100 microns	non adhesive	REACH n° 1907/2006/EU OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 22.HIT.05027 HOHENSTEIN HTTI VEGANOK AZIENDA N. 1004

APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
cotton, polyester, poly/cotton blends, elasthan (not suited for treated and dye sublimated textiles)	45°	50 gf	20 cm/sec	15 seconds	155°C (311°F)	Medium (2,5/3,5 bar)	warm

- Print, cut and peel off excess material
- Remove the print by hand - or with the help of TTD Advanced
- Without TTD = preheat the underplaten for 5 sec. / 155°C.*
- Place the decoration on the garment (*without TTD > cover with parchment paper)
- Apply following the recommended parameters and remove the TTD/parchment-paper warm
- For CRAFT:
 - Let the print dry for 5 minutes.
 - Silhouette settings: blade 3, force 3, speed 8. - Cricut settings: Everyday iron on
 - Home iron: "silk" setting & cover the transfer with parchment-paper & iron for 90 seconds (for an A5)
 - Remove the parchment-paper warm

* Due to the large variety of desktop inkjet printers and inks, in case of application on white or light-colored 100% cotton clothing, it is recommended to perform a 40°C wash cycle of at least 60 minutes (not inside-out) before wearing the garment.

PRODUCT HIGHLIGHTS

- One-piece designs do not need an application-tape
- Suitable for nearly all common ink-jet-systems
- Variable finish matte or glossy depending on parchment-paper or teflonsheet
- Very fast to weed

NOTE: We highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 40°C best inside-out	YES best inside-out	YES (synthetic cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com
For further information, please contact our sales office: info@siser.it



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Management System
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Drying settings for different inks

Printer	Ink	Temperature Print/Dryer	Drying Time after Print
HP	LATEX	85°C	---
ROLAND	TRUEVIS 2	35-40°C	180 min.
ROLAND	ECO-SOL MAX 3	35-40°C	120 min.
ROLAND	ECO-SOL MAX	35-40°C	120 min.
MIMAKI	SS21	40-45°C	60 min.

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