



OPAQUE SIR™

- Ref. 2001

THE PERFECT BLOCK-OUT FOR SUBLIMATED JERSEYS!

ARE YOU LOOKING FOR AN OPAQUE FLEX TO PERSONALISE YOUR SUBLIMATED GARMENTS? DISCOVER OUR BLOCK-OUT:



Sports Jerseys

OPAQUE SIR is a subli-block and opaque, durable flex, providing very qualitative end results. It is particularly adapted to the production of logos, numbers or crests.

Great Look & Feel

- ✓ Distinguished by its pure white.
- ✓ Smooth touch.
- ✓ Comfortable to wear.

High Performer

- ✓ SIR Blocker that inhibits dye migration, being totally opaque.
-> Perfect for sublimated or dark coloured textiles!
- ✓ Cutting thinness achievable.

User-friendly

- ✓ Can be easily repositioned.
- ✓ Very easy to weed.



Sports Accessories

SPECIFICATIONS

Composition	Average Thickness	Formats	Certifications
PU	120 µm	Available in 50 cm x 20 m	TBC

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temperature & Duration
Cotton Sublimated Polyester Cotton/Polyester blends	Flex blade 45°	150°C – 20 s 302°F – 20 s
Pressure	Peeling	
Medium	Cold	

Step 1 – Cutting Set up with a Plotter machine

Program the cutting of heat transfer film in mirror mode and use a standard flex blade (45°).

Step 2 – Weeding

Remove the excess of material (easy weed).

Step 3 – Application

Position your design on the textile and apply it with a Sefa DUPLEX/ROTEX, or equivalent, at 150°C/302°F for 20 seconds.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material when cold.

NOTE: We highly recommend you to perform tests before launching a production.

CARE AND MAINTENANCE RECOMMANDATIONS

Washing	Ironing	Tumble-dry	Dry cleaning
30°C/86°F Inside out	On reverse only	Not recommended	
Storage life	Storage Temperature	Storage Lighting	Position
Up to 1 year	Dry room with 15-30°C/59°F-86°F	Away from sunlight	Vertical position

Care and maintenance:

- ✓ Always respect the garments instructions.
- ✓ Wait 24 hours after the application before the first wash.
- ✓ Avoid the use of aggressive products.

Washing recommendations:

- ✓ Respect the textile recommendations.
- ✓ Preferably inside out to extend the design's life.
- ✓ Do not bleach.